Pilot Operated Directional Valves

These valves perform a change over of spool by hydraulic pilot and shift the direction of oil flow.



	Max	imum Flow I	./min (U.S.G	PM)		Max. Pilot	Min. Required	Max. T-Line	Approx.
Model Numbers	10 MPa (1450 PSI)	16 MPa (2320 PSI)	25 MPa (3630 PSI)	31.5 MPa (4570 PSI)	Pressure MPa (PSI)	Pressure MPa (PSI)	Pilot Pressure MPa (PSI)	Back Pressure MPa (PSI)	Mass kg (lbs.)
DHG-04-3C*-50*	300 (79.3) ^{*1}	300 (79.3) ^{*1}	300 (79.3)*1	300 (79.3) ^{*1}					7.4 (16.3)
DHG-04-2N*-50*	300 (79.3)	300 (79.3)	300 (79.3)	300 (79.3)	31.5 (4570)	25 (3630)	0.8 (120)	21 (3050)	7.4 (16.3)
DHG-04-2B*-50*	130 (34.3)	70 (18.5)	70 (18.5)	60 (15.9)					7.8 (17.2)
DHG-06-3C*-50*	500 (132) ^{*2}	500 (132) ^{*2}	500 (132) ^{*2}	500 (132) ^{*2}				21 (3050)	11.2 (24.7)
DHG-06-2N*-50*	500 (132)	500 (132)	500 (132)	500 (132)	31.5 (4570)	25 (3630)	0.8 (120)*4		11.2 (24.7)
DHG-06-2B*-50*	140 (37)	100 (26.4)	90 (23.8)	80 (21.1)	51.5 (4570)				11.7 (25.8)
DHG-06-3H*-50*	500 (132)	500 (132)	500 (132)	500 (132)*2		21 (3050)	1 (150)		12.0 (26.5)
DHG-10-3C*-40*	1100 (291)*3	1100 (291)*3	1100 (291)*3	1100 (291)**					43.8 (96.6)
DHG-10-2N*-40*	1100 (291)	1100 (291)	1100 (291)	1100 (291)	21 5 (4570)	25 (3630)	1 (150)*4	21 (2050)	43.8 (96.6)
DHG-10-2B*-40*	460 (122)	300 (79.3)	220 (58.1)	200 (52.8)	31.5 (4570)			21 (3050)	45.6 (101)
DHG-10-3H*-40*	1100 (291)	1100 (291)	1100 (291)*3	1100 (291)**		21 (3050)	1 (150)		51.6 (114)

Note: Max. flow in the table above represents the value in the flow condition of $P \rightarrow A$ $\rightarrow B \rightarrow T$ (or $P \rightarrow B \rightarrow A \rightarrow T$) as shown in the circuit diagram right. In case the valves is used in the condi-

In case the valves is used in the condition that eihter A or B port is blocked, the maximum flow differs according to a hydraulic circuit, therefore, please consult us for details.

cked,				
g to a		A	В	
g to a onsult _	<u>X</u>		<u> </u>	m
х		PL	T	- Y

388 for the List of "Standard Model and Maximum Flow" (DSHG-04) for Solenoid Controlled Pilot Operated Directional Valves.
★ 2. Varies depending on the spool type and pilot pressure. For more

 \star 1. Varies depending on the spool type. For more information, see page

2. Varies depending on the spool type and phot pressure. For more information, see page 389 for the List of "Standard Model and Maximum Flow" (DSHG-06) related to the Solenoid Controlled Pilot Operated Directional Valves.

★ 3. Varies depending on the spool type and pilot pressure. For more information, see page 390 for the List of "Standard Model and Maximum Flow" (DSHG-10) related to the Solenoid Controlled Pilot Operated Directional Valves.

★ 4. Minimum Pilot Pressure for the models with pilot piston is 1.8 MPa (260 PSI).

Instruction

• In case of Spring Offset Models, directly connect the pilot pressure port "Y" to the reservoir as a drain port.

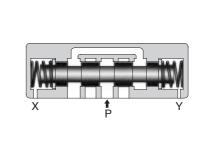
Yuken can offer flanged connection valves described below. Consult us for the details.

Model Numbers	Rated Flow L/min (U.S.GPM)	Max.Operating Pres. MPa (PSI)
DHF-16-***-30*	500 (132)	
DHF-24-***-26*	1200 (317)	21 (3050)
DHF-32-***-21*	2400 (634)	

Pressure Drop

Same as those for Solenoid Controlled Pilot Operated Directional Valves. See pages 392 and 393 for the related information.





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Model Number Designation

F-	DH	G	-04	-2	В	2	Α	-C2	-RA	-H	-50	*
Special Seals	Series Number	Type of Connec- tion	Valve Size	Number of Valve Positions	Spool- Spring Arrange- ment	Spool Type	Special Two Position Valve	Model with Pilot Choke Valve (Options)* ²	Spool Control Modification (Options) ^{*2}	Built-in Orifice for Pilot Line	Design Number	Design Standard
F : Special Seals			04		C: Spring Centred H:	2,3			R2: With Stroke Adjustment, Both Ends RA: With Stroke Adjustment, Port A End		50	
for Phos- phate ester type fluids (Omit if not	DH: Pilot Oper- ated Direc- tional Valve	G : Sub- plate Mount- ing	06	3	Pressure Centred (Option)* ² N : No-Spring	4,40	(Omit if not	C2 : With C2 Choke	 RB: With Stroke Adjustment, Port B End P2: With Pilot Piston, Both Ends 	H:	50	Refer to ★5
required)			10		B: Spring Offset Refer to *1				PA : With Pilot Piston, Port A End PB : With Pilot Piston, Port B End	Refer to ★4	40	

 \star 1. For various combination, see the List of Valve Types below.

 \star 2. For the option combinations of the Type (Valve Size) and Options, see the List of Options below.

★3. Refer to the column "valves using neutral position and side position" (Special 2-position valve) on page 426.

★4. In spool-spring arrangement "H" (pressure centred models), in case the pilot pressure is more than 10 MPa (150PSI), please specify that the valve should have the built-in orifice to the pilot line.

★5. Design Standards: None.....Japanese Standard "JIS" and European Design Standard 90...... N. American Design Standard

List of Valve Type

		Valve	Types	
	Three P	ositions	Two Po	ositions
	Spring	Pressure *	No-	Spring
	Centred	Centred	Spring	Offset
Spool Type		Graphic	Symbols	
	$\begin{array}{c} \overset{A}{x} \overset{B}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{A}{} \overset{A}{} \overset{B}{} \overset{A}{} \overset$		X P T Y	
$2 \qquad $	3C2	3H2	2N2	2B2
3	3C3	3H3	2N3	2B3
4 ⊠∔∔	3C4	3H4	2N4	2B4
	3C40	3H40	2N40	2B40
5	3C5	3H5		
	3C6	3H6		
60∰ <u>H</u> [⁺⁺] <u>H</u> [X]	3C60	3H60		
7	3C7	3H7	2N7	2B7
9	3C9	3H9		
10 $\left[\left[\left$	3C10	3H10		
11 $_{T}$	3C11	3H11		
12 X	3C12	3H12		

★: Pressure Centered Models are not available for the Valve Size of "04".

List of Options

Model Numbers	Option Code								
Wodel Numbers	3H*	C2	R2	RA	RB	P2	PA	PB	
DHG-04-3C*	×	0	0	0	0	\times	\times	\times	
DHG-04-2N*	\times	0	\bigcirc	0	0	\times	\times	\times	
DHG-04-2B*	\times	0	\times	0	\times	\times	\times	\times	
DHG-06-3C*	×	0	0	0	0	0	0	0	
DHG-06-2N*	×	0	0	0	0	0	0	0	
DHG-06-2B*	×	0	\times	0	\times	\times	0	\times	
DHG-06-3H*	0	0	\times	\times	\times	\times	\times	\times	
DHG-10-3C*	×	0	0	0	0	0	0	0	
DHG-10-2N*	×	0	0	0	0	0	0	0	
DHG-10-2B*	×	0	×	0	×	×	0	×	
DHG-10-3H*	0	0	\times	\times	\times	\times	0	\times	

Note. O Mark: Available

 \times Mark: Not Available

Sub-plate

Valve	Japanese Standard "JIS"			European	Design Standa	rd	N. American Design Standard		
Model Numbers	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)
DHG-04	DHGM-04-20	Rc 1/2	4.4 (9.7)	DHGM-04-2080	1/2 BSP.F	4.4 (9.7)	DHGM-04-2090	1/2 NPT	4.4 (9.7)
	DHGM-04X-20	Rc 3/4	4.1 (9.0)	DHGM-04X-2080	3/4 BSP.F	4.1 (9.0)	DHGM-04X-2090	3/4 NPT	4.1 (9.0)
DHG-06	DHGM-06-50	Rc 3/4	7.4 (16.3)	DHGM-06-5080	3/4 BSP.F	8.5 (18.7)	DHGM-06-5090	3/4 NPT	7.4 (16.3)
	DHGM-06X-50	Rc 1	7.4 (16.3)	DHGM-06X-5080	1 BSP.F	8.5 (18.7)	DHGM-06X-5090	1 NPT	7.4 (16.3)
DHG-10	DHGM-10-40	Rc 1-1/4	21.5 (47.4)	DHGM-10-4080	1-1/4 BSP.F	21.5 (47.4)	DHGM-10-4090	1-1/4 NPT	21.5 (47.4)
	DHGM-10X-40	Rc 1-1/2	21.5 (47.4)	DHGM-10X-4080	1-1/2 BSP.F	21.5 (47.4)	DHGM-10X-4090	1-1/2 NPT	21.5 (47.4)

• Sub-plates are available. Specify the sub-plate model number from the table above.

When sub-plates are not used, the mounting surface should have a good machined finish.

• Sub-plates are shared with those for Solenoid Controlled Pilot Operated Directional Valves. Refer to pages 401 to 403 for dimensions.

Mounting Bolts

Model		Socket Head Cap Screw							
Numbers	Japanese Standard "JIS" European Design Standard	N. American Desgin Standard	Qty.	Tightening Torque Nm (in. lbs)					
DHG-04	$\begin{array}{l} M6 \times 45 \text{ Lg.} \\ M10 \times 50 \text{ Lg.} \end{array}$	1/4-20 UNC × 1-3/4 Lg. 3/8-16 UNC × 2 Lg.	2 4	12-15 (106-133) 58-72 (513-637)					
DHG-06	$M12 \times 60$ Lg.	1/2-13 UNC × 2-1/2 Lg.	6	100-123 (885-1089)					
DHG-10	M20 \times 75 Lg.	3/8-16 UNC × 2 Lg.	6	473-585 (4186-5177)					

Options

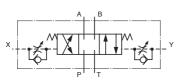
Models with Pilot Choke Adjustment (C2)

When the adjustment screw is turned clockwise, changeover speed of the spool becomes slow. In case of the spring centred valves in particular, making slow of the returning speed of the spool to the neutral position is possible with a C2 choke valve. These choke valves can be used in combination with valves of spring

I hese choke valves can be used in combination with valves of spring centred, no spring, spring offset, pressure centred and the valves with stroke adjustment.

Graphic Symbols

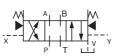
Spring Centred Models



Pressure Centered Models (3H *)

The pressure centred type can be used when the returning of the spool to the neutral position is required to be done firmly.



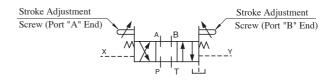


• Models with Stroke Adjustment (R *)

When the adjustment screw is screwed in, the spool stroke becomes short and flow rate reduces

Graphic Symbol

Spring Centred Models with Stroke Adjustment on Both Ends (R2)



Additional Mass of Options

Add the mass described below to the mass of standard models on page 423 if options are required.

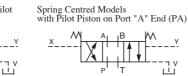
					kg (lbs.)	
Model	With Pilot	With Pil	ot Piston	With Stroke Adjustment		
Numbers	Choke Valve	P2	PA PB	R2	RA RB	
DHG-04	0.65 (1.4)			1.0 (2.2)	0.5 (1.1)	
DHG-06	0.65 (1.4)	1.0 (2.2)	0.5 (1.1)	1.2 (2.6)	0.6 (1.3)	
DHG-10	0.65 (1.4)	3.6(7.9)	1.8 (4.0)	3.7 (8.2)	1.85 (4.1)	

• Models with Pilot Piston (P *)

The valves with a pilot piston can be used when the high speed changeover of the spool is required. However, please note that in case of spring centred valves, there is no change in the returning speed of the spool to the neutral position even with the pilot piston.

Graphic Symbols

Spring Centred Models with Pilot Piston on Both Ends (P2)



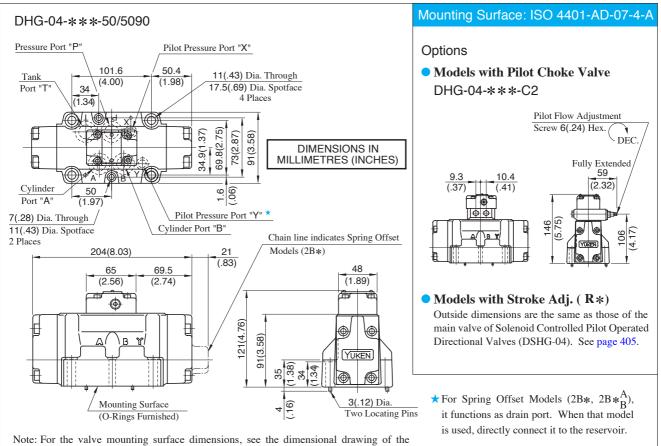
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Valves Using Neutral Position and Side Position (Special Two Position Valve)

In addition to the standard two positions valves (2B*), the following two types of two positions valves are available: valves with neutral position and pilot Y pressure position $(2B*\underline{A})$, valves with neutral position and pilot X pressure position $(2B*\underline{B})$.

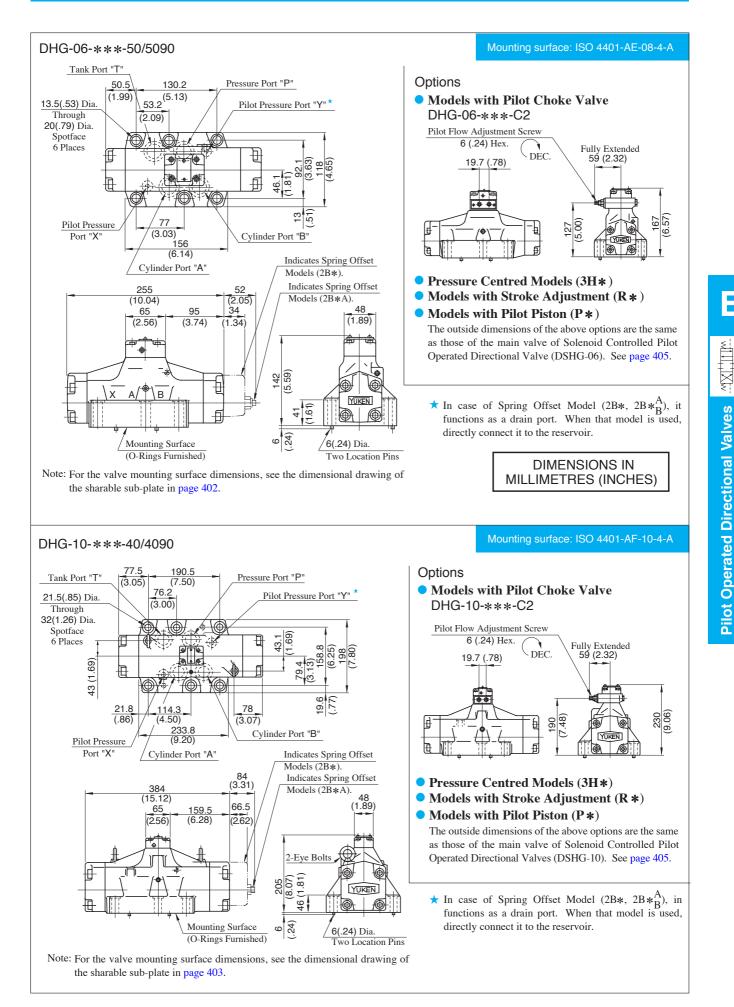
Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>A</u> 10	A B X P T L
DHG-*-2B2A	
DHG-*-2B3A	+ + ↓
DHG-*-2B4A	
DHG-*-2B40A	
DHG-*-2B5A	
DHG-*-2B6A	
DHG-*-2B60A	
DHG-*-2B7A	∳ ≍♠ Å y
DHG-*-2B9A	┝╴╷╇╷
DHG-*-2B10A	
DHG-*-2B11A	
DHG-*-2B12A	

Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>B</u> 10	A B X P T L
DHG-*-2B2B	
DHG-*-2B3B	\mathbf{X}
DHG-*-2B4B	X -
DHG-*-2B40B	
DHG-*-2B5B	XF
DHG-*-2B6B	
DHG-*-2B60B	
DHG-*-2B7B	X •≍•
DHG-*-2B9B	
DHG-*-2B10B	
DHG-*-2B11B	
DHG-*-2B12B	



Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate on page 401.

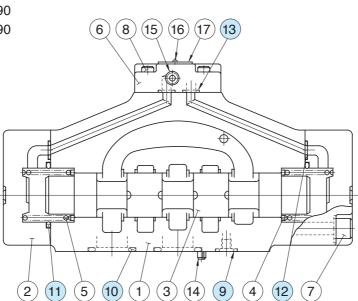
DIRECTIONAL CONTROLS



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List of Seals

DHG-04-***-50/5090 DHG-06-***-50/5090 DHG-10-***-40/4090



Itom	Item Name of Parts		Otre		
Itelli	Name of Faits	DHG-04	DHG-06	DHG-10	Qty
9	O-Ring	SO-NB-P9	SO-NB-P14	SO-NB-P20	2
10	O-Ring	SO-NB-P22	SO-NB-P30	SO-NB-P42	4
11	O-Ring	SO-NB-P34	SO-NB-P40	SO-NB-G65	2
12	O-Ring	SO-NB-P9	SO-NB-P10	SO-NB-P14	2
13	O-Ring	SO-NB-P9	SO-NB-P9	SO-NB-P9	4

Note: When ordering the o-rings, please specify the seal kit number from the table below.

Valve Model Numbers	Seal Kit Numbers
DHG-04-***-50/5090	KS-DHG-04-50
DHG-06-***-50/5090	KS-DHG-06-50
DHG-10-***-40/4090	KS-DHG-10-40